

Abstract

In a first aspect, the invention relates to an edge-carrying drill body (1) of the type that is intended for deep hole drilling, and which is rotatable around a geometric axis 5 (C) as well as comprises a through channel (2) arranged for internal chip evacuation, which channel mouths in front and rear ends of the body. Characteristic of the invention is that one or more cutting edges (4) are made integrally with the rest of the body, more precisely from a hard material, such as 10 cemented carbide or CERMET. In a second aspect, the invention also relates to a method for the manufacture of such a drill body. In a third aspect, the invention furthermore relates to a drilling tool for deep hole drilling.

15

Publication picture: Fig 1.

20